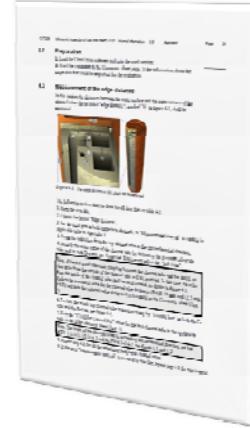


Lessons learned

- Found differences in how to read and interpret the instruction
 - Emphasize the need for consensus for interpretation of data
- Important to include operators when instruction is written
- Important that the instruction is accepted and used
- The results from the studies have been used as input to set more clear criteria's for data evaluation



The use of instructions is complex, but can be improved by a number of actions



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Summary / conclusions

- POD studies have been used to identify
 - Coverage
 - Detectability
 - Sensitivity to different parameters
- Human factor studies have been used to
 - Identify weak points in the inspection chain
 - Improve the instructions
 - Format
 - Content
- A concept for reliable NDT instructions has been developed



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